



भारतीय पैकेजिंग संस्थान
Indian Institute of Packaging

An autonomous body under the Ministry of Commerce & Industry, Govt. of India

Delhi Centre

LABORATORY TEST REPORT

Form / Format No: 32

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Issued To: M/s. ALFOILS, 38A, Road No.2, Silver Oak Marg, Ghitorni, New Delhi – 110 030 Kind Attn: Mr. Neeraj Singhal	Test Report No.:	321-GT/NRO/2019-2020 1449
	Date:	05/03/2020
	Customer Ref. No. & Date:	Letter dated. 10/02/2020
	Date of Receipt :	11/02/2020
	Date of Start of Test:	03/03/2020
	Date of Completion of Test:	05/03/2020
	Sampling Plan:	Sampling done by the party
Sample Description: Two samples (1 roll each): One sample of aluminium foil (Sample -A) and one sample of cling film (Sample -B).		
Environmental Condition : 27+2 °C & 65 +2 % R.H.		

Test Results

Sr. No.	Test	Unit	Sample Detail	Results Obtained	Tested as per
				Amount of Extractive	
1.	Overall Migration Test Simulant : n-heptane Test Condition : 38 °C for 30 mins.	mg/dm ²	Aluminium foil	2.48	IS: 9845
			Cling film	2.67	

Note: 1. Overall Migration Value conforms to Indian Standard Specification (i.e. ≤ 10 mg/dm²).

General Remarks

1. This test report cannot be reproduced except in full, without written approval of the laboratory. (Not applicable, when part report is given due to failure of the machine or test in progress).
2. Sampling done by the party. The test samples are submitted by the party. The sample descriptions provided in the test report are based on declaration by the party.
3. The test report pertains to submitted samples only.

ASST./DY./JT. DIRECTOR

TESTED BY SA

HEAD
LABORATORIES DIVISION

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