



भारतीय पैकेजिंग संस्थान
Indian Institute of Packaging

An autonomous body under the Ministry of Commerce & Industry, Govt. of India

Delhi Centre

LABORATORY TEST REPORT

Form / Format No: 32

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Issued To: M/s. ALFOILS, 38A, Road No.2, Silver Oak Marg, Ghitorni, New Delhi – 110030	Test Report No.:	208-GT/NRO/2021-2022
	Date:	30/03/2022
	Customer Ref. No. & Date:	Letter dated. 11/03/2022
	Date of Receipt:	22/03/2022
	Date of Start of Test:	28/03/2022
	Date of Completion of Test:	30/03/2022
	Sampling Plan:	Sampling done by the party
Sample Description: Two Sets: One set (1 roll) of Aluminium Foil & one set sample (1 roll) of Cling Film.		
Environmental Condition : 27 \pm 2°C & 65 \pm 2 % R.H.		

TEST RESULTS

1. Overall Migration Test

(Simulant: n-Heptane)

Test condition: 30 minutes at 38°C)

Unit	Sample Marked As	Requirement as per IS:10146 & FSSAI Regulation	Results Obtained	Tested as per	Remarks
mg/dm ²	Cling Film	Max. 10.00	2.79	IS:9845: 1998 (RA 2020)	Complies

2. Exposure Test

(Dipping sample in distilled water for 2 hours)

Sample Marked As	Observation	Tested as per
Aluminium Foil	No weight loss was observed.	Party's Request

General Remarks

1. This test report cannot be reproduced except in full, without written approval of the laboratory. (Not applicable, when part report is given due to failure of the machine or test in progress).
2. Sampling done by the party. The test samples are submitted by the party. The sample descriptions provided in the test report are based on declaration by the party.
3. The test report pertains to submitted samples only.

TESTED BY

ASST./DY./JT. DIRECTOR

HEAD
LABORATORIES DIVISION

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Testing Laboratories of Delhi are accredited to IS/ISO 9001:2015, Directorate General of Shipping and Directorate General of Civil Aviation, Govt. of India for specified tests.

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